



COMPRESSOR SPECS

- MODEL : TM-13HD
- NUMBER OF CYLINDERS - BORE OF CYLINDER X STROKE : 6 - ø36 X 21.4
- DISPLACEMENT : 131cm³/rev
- PERMISSIBLE SPEED : 700~6000r/min
- DIRECTION OF ROTATION : CLOCKWISE OR COUNTERCLOCKWISE
- LEAKAGE TEST

		HIGH SIDE	LOW SIDE
LEAKAGE TEST	MPa (gage) {kgf/cm ² G}	2.9 {30}	1.5 {15}
PRESSURE TEST	MPa (gage) {kgf/cm ² G}	4.4 {45}	2.2 {22.5}
- REFRIGERANT : HFC-134a
- LUBRICANT : ZXL 100PG 150^{±20}cm³
- MASS : 4.5kg

CLUTCH SPEC:

- VOLTAGE: DC 12V
- BELT: 2A TYPE
- STATIC TORQUE
 - INITIAL: 35 N m (3.5 kgfm)
 - AFTER BURNISHING: 49 N m (5 kgfm)
- POWER CONSUMPTION: MAX. 45W (at 25°C)
- ROTATION: CLOCKWISE & COUNTERCLOCKWISE
- WEIGHT: 2.25 kg

FORMER PART NO		INTDNG ITEM		PART NO		DESCRIPTION		DATE	
				488-44070		COMPRESSOR ASSY			
APPLICATION		DO NOT SCALE DWG		CUSTOMER NO		488-44070		DATE	
SCALE		SURFACE FINISH		WEIGHT		MATERIAL		REVISION	
APPROVED BY		MATERIAL CHECKER		CHECKER BY		DRAWN BY		DWG DATE	
S.K.				S.S.		10 OCT 90			

SELTEC BY TAMA