Basic Electrical Wiring

Closely follow the wiring schematic and written identifications of the wiring connections which are included in this manual. In planning your wiring remember:

- 1. Use only 100% tinned stranded copper wire of the recommended AWG size.
- 2. Always use the recommended size circuit breaker on the main power line.
- 3. Butt splices should be soldered and sealed with heat shrink tubing.

Wire Size

It is important to use the correct wire size. Refer to the following tables for a reference when selecting a wire size as a function of length and current. AWG is used in the United States while Metric diameter is used in the rest of the world. For convenience, an AWG - Metric conversion table is also provided.

REQUIRED WIRE SIZE BY RUN LENGTH & CURRENT (AWG)

AMPS	WIRE LENGTH - SOURCE TO LOAD AND RETURN FEET (METERS)							
	10 (3.0)	20 (6.1)	30 (9.1)	40 (12.2)	50 (15.2)	60 (18.3)	70 (21.3)	
5	18	14	12	10	10	10	8	
10	14	10	10	8	6	6	6	
15	12	10	8	6	4	4	2	
20	10	8	6	6	4	4	2	
30	10	6	4	4	2	2	1	
40	8	6	4	2	2	1	1/0	
50	6	4	2	2	1	1/0	2/0	
60	6	4	2	1	1/0	2/0	3/0	
70	6	2	1	1/0	2/0	3/0	3/0	
80	6	2	1	1/0	3/0	3/0	4/0	

AWG TO METRIC WIRE SIZES

AWG Ga.	METRIC (MM²)	AWG Ga.	METRIC (MM²)
0000 (4/0)	11.7	8	3.3
000 (3/0)	10.4	10	2.6
00 (2/0)	9.2	12	2.1
0 (1/0)	8.3	14	1.6
2	6.5	16	1.4
4	5.2	18	1.0
6	4.1		